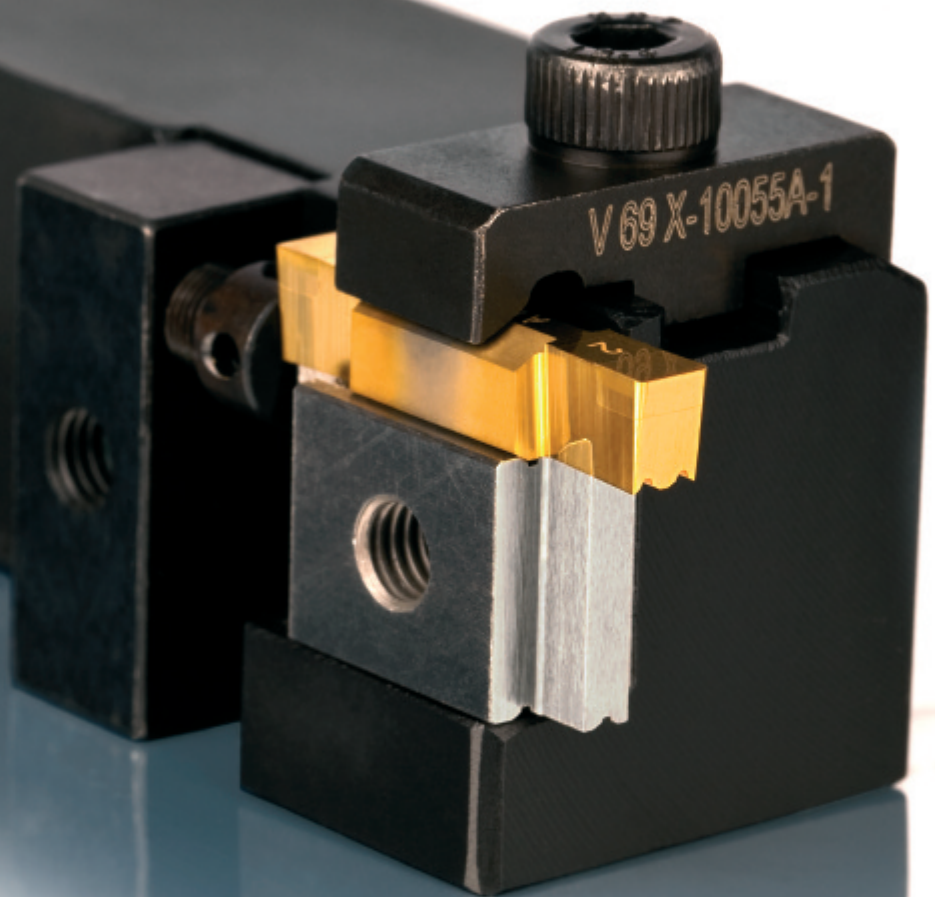


SYSTEMVORSTELLUNG
ANNOUNCEMENT

toollution® **GROOVING**



BESCHREIBUNG | DESCRIPTION

Werkzeug zum Einstechen und Stechdrehen von gehärteten Stählen.

New tool system for grooving and turning of hardened steels.



- Stechbreiten von 0,5mm bis 6,0mm.
grooving width 0,5mm up to 6,0mm.



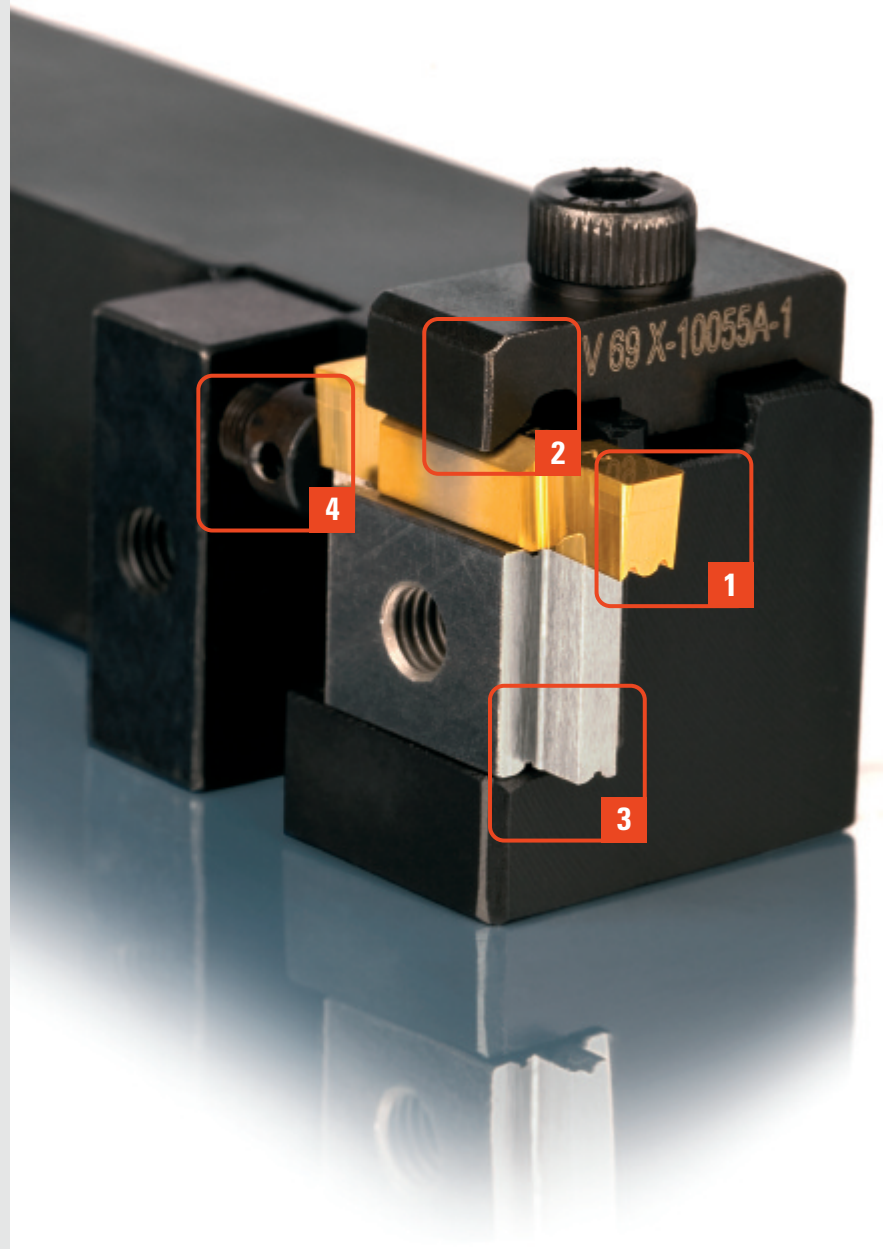
- Extrem stabile Klemmung durch Prismenaufgabe und Prismenklemmung.
extremely stable clamping by prismatic insert rest and prismatic clamping.



- Geschliffene Hartmetallprismenunterlage, 4-fach wendbar.
ground prismatic shim for 4-time usage.



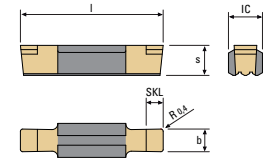
- Einstellschraube für variable Stechtiefen bis zu 7,0mm.
adjusting screw for variable grooving depth up to 7,0mm.

DYNAMANT pCBN STECH-SYSTEM
DYNAMANT pCBN GROOVING SYSTEM
toollution[®] **GROOVING**




LCGN

2-schneidige pCBN/PKD-WSP, negativ, zum Einstechen & Stechdrehen
2 corner pCBN/PKD insert, negative, for grooving & turning

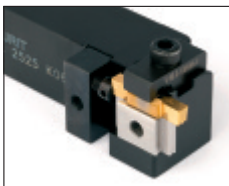


TECHNISCHE DATEN TECHNICAL DATA							SORTEN GRADES									
ISO-Bezeichn. ISO code	siehe Zeichnung see drawing						pCBN beschichtet pCBN coated					PKD unbeschichtet PKD uncoated				€
	iC	S	l	R	SKL	b	finishing		medium	roughing						
	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	DMT010	DMT020	DMT025	DMT030	DMT035	V7010	V7015	V8010	V8015	
LCGN 250504 10	6,0	5,3	25	0,4	2,5	1,0						●	●	●	●	102,95
LCGN 250504 10 A	6,0	5,3	25	0,4	2,5	1,0	○	●	●	●	●					92,95
LCGN 250504 20	6,0	5,3	25	0,4	2,5	2,0						●	●	●	●	112,95
LCGN 250504 20 A	6,0	5,3	25	0,4	2,5	2,0	○	●	●	●	●					102,95
LCGN 250504 30	6,0	5,3	25	0,4	2,5	3,0						●	●	●	●	123,25
LCGN 250504 30 A	6,0	5,3	25	0,4	2,5	3,0	○	●	●	●	●					113,25
LCGN 250504 40	6,0	5,3	25	0,4	2,5	4,0						●	●	●	●	133,55
LCGN 250504 40 A	6,0	5,3	25	0,4	2,5	4,0	○	●	●	●	●					123,55
LCGN 250504 50	6,0	5,3	25	0,4	2,5	5,0						●	●	●	●	143,85
LCGN 250504 50 A	6,0	5,3	25	0,4	2,5	5,0	○	●	●	●	●					133,85
LCGN 250504 60	6,0	5,3	25	0,4	2,5	6,0						●	●	●	●	154,15
LCGN 250504 60 A	6,0	5,3	25	0,4	2,5	6,0	○	●	●	●	●					144,15

H01-H10 | H05-H20 | H10-H25 | H15-H30 | H15-H35

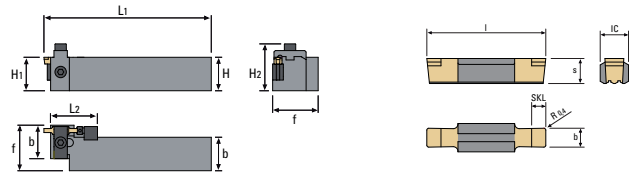
N05 | N05 | N05 | N05
(H05)

Stechdrehhalter siehe unten. | toolholder for grooving inserts see below.



CLCCL/R

Stechdrehhalter für WSP LCGN
toolholder for grooving inserts LCGN



TECHNISCHE DATEN TECHNICAL DATA							PREIS & WSP PRICE & INSERT							
ISO-Bezeichn. ISO code	siehe Zeichnung see drawing						€	WSP insert		LCGN				
	h=h1	b	L1	L2	f			ISO	Hartmetall	Cermet	Keramik	pCBN	PKD	
	(mm)	(mm)	(mm)	(mm)	(mm)				carbide	cermet	ceramic	pCBN	PKD	
CLCCL/R 2525 K 06	25	25	125	35	34		613,00	LCGN 25..				s.o. s.above		

ERSATZTEILE SPARE PARTS										
ISO-Bezeichn. ISO code	Auflageplatte shim		Schraube f. Aufl. screw for support		Spannpratze clamp		Schraube für Pratze screw for clamp		Druckfeder Flute	
	CLCCL/R 2525 K 06	V69 X-10054-1	172,50	V69 SH M5x16	2,35	V69 X-10055A-1	36,90	V69 SH M5x12	2,35	V69 DSP 4
ISO-Bezeichn. ISO code	Stelleinsatz adjustment insert		Schraube f. Stelleins. screw f. adjustment		Stellschraube adjustment screw		Schlüssel wrench			
	V69 X-10056-1	36,15	V69 M5x25	2,35	V69 X-10057-1	6,85	C04	2,60		